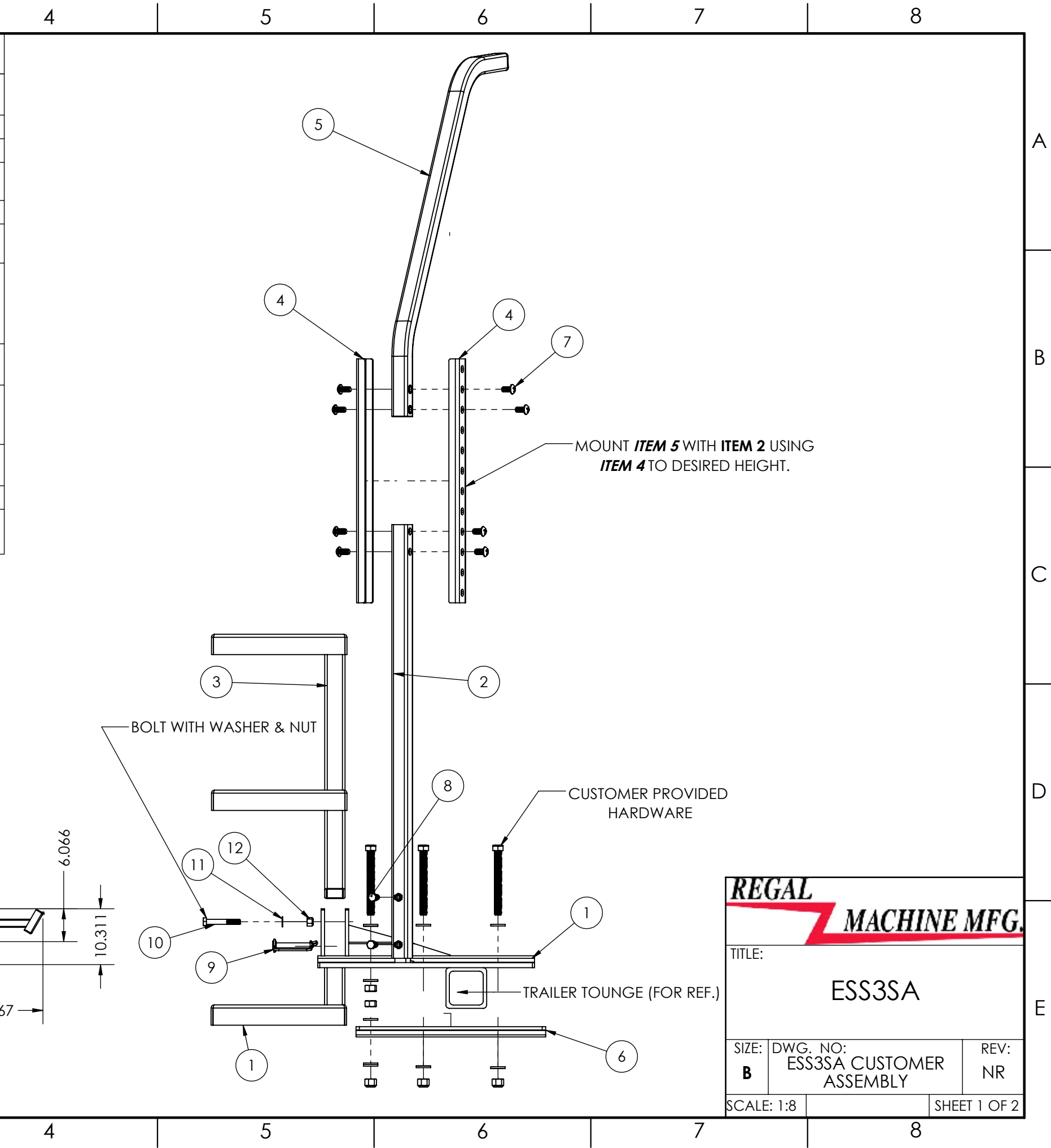


ITEM NO.	PART NUMBER	DESCRIPTION	ALL HARDWARE/QTY.
1	RM5222	ESS3SA TRAILER MOUNT WELDMENT	1
2	RM5212	LOWER HANDRAIL TUBE	1
3	RM5227	ESS3SA STEP WELDMENT	1
4	RM5210	HANDRAIL CHANNEL BRKT.	2
5	RM5211	TOP HANDRAIL TUBE	1
6	RM5224	ESS3SA BOTTOM MNT BRKT.	1
7	Screw, Machine, Phillips, Rounded Head, .375-16 x .750 Long	PHILLIP SCREWS	8
8	CAP SCREW, HEX HEAD	3/8-16 X .75 LONG	2
9	.375 D x 2.50 LENGTH SNAPPER PIN		1
10	CAP SCREW, HEX HEAD	3/8-16 X 2.50 LONG	1
11	FLAT WASHER	3/8" FLAT WASHER	1
12	Nut, Hex, Lock, Nylon, .375-16	3/18-16 NUT	1



REGAL MACHINE MFG.

TITLE: **ESS3SA**

SIZE: **B** DWG. NO: **ESS3SA CUSTOMER ASSEMBLY** REV: **NR**

SCALE: 1:8 SHEET 1 OF 2

ESS3-SA ASSEMBLY

MOUNTING HARDWARE (NOT INCLUDED): may be purchased at local hardware store.

- ½-13 Zinc coated bolts. Length is to be 2.00" longer than the depth of the mounting surface. (QTY. 6)
- ½" Flat washers (QTY. 12)
- An additional 4 washers may be purchased for space in between top and bottom brackets (SEE PICTURE FOR DETAILS)
- ½-13 Nylon locking nuts (QTY. 6)
- An additional 4 standard nuts may be purchased for space between top and bottom bracket (SEE PICTURE FOR DETAILS)

HANDRAIL ASSEMBLY

- The lower and upper handrails are held together by two split collars with 3/8" holes drilled in them. These holes are spaced 1.5" for a total adjustment of 12" up or down.
- Use the phillips head screws (QTY. 8) for the top and bottom hand rail. 4 screws on top, 4 screws on bottom.
- Adjust the handrail to a height that works best for you. The height can be adjusted from 60"-72"
- Once handrail is adjusted to the desired height, place it over the 7/8" x 7/8" x 7" bar stock on the top bracket assembly and tighten using the 2 set screws.

ATTACHING BRACKETS TO TONGUE

- Secure the top and bottom brackets to the tongue/frame with the ½" bolts, flat washers, and nylon nuts (NOT INCLUDED)

ATTACHING SWINGAWAY STEPS TO BRACKET

- Secure ESS3-SA step weldment to the top bracket using clevis pin (top) and the hex head cap screw w/ flat washer and locking nut (bottom)
- To operate the swingaway step, remove the clevis pin and collapse steps down.

LOCTITE

- We recommend applying mid-grade Loctite to all connections. This will help prevent screws and bolts from coming loose while traveling.

IF FURTHER ASSISTANCE IS NEEDED, PLEASE CONTACT OUR OFFICE.

Email: info@easystemsystem.com <<mailto:info@easystemsystem.com>>

Phone: 800-966-1502