

# Easy Step System, LLC

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## ESS3-PIVOT

By Easy Step System

### Product Overview

The 3 Step Pivot is our most universal step. It is designed to be mounted on your trailer frame. This step is equipped with a system that allows the steps to pivot to fit the angle of your choosing. Once you have chosen your desired angle, the steps will bolt into place and you are ready for entry/exit!

### Provided Hardware

- (1) Set of 3 steps
- (1) Handrail
- (1) Mounting arm
- (2) Back Mounting Brackets
- (2) Pivot brackets (Upper and Lower)
- (4) ½" diameter bolts (3" long) with lock nuts and flat washers
- (4) ½" diameter bolts (4" long) with lock nuts and flat washers
- (4) 5/16" diameter carriage bolts (3.5" long) with lock nuts and flat washers.
- (2) ¼" diameter bolts (1.5" long) with lock nuts



# Assembly

(leave all hardware loose during installation. Tighten when installation is complete)

- Start by attaching the mounting arm to your desired location on the trailer frame using the  $\frac{1}{2}$ " – 13 x 4" bolts. See image for illustration; **Must Mount within 3" of cross member or tongue connection point for support.**
- Attach your upper and lower pivot brackets to the mounting arm using the  $\frac{5}{16}$ " – 18 x 3.5" carriage bolts. You may pivot the brackets to match the degree that best fits your boat.
- Attach the steps to the upper and lower pivot brackets from the previous step using the  $\frac{1}{2}$ " – 13 x 3" bolts.
- Assemble the handrail using the  $\frac{1}{4}$ " x 1.5" bolts.

